



# SAFETY DATA SHEET (SDS)

## 1. Identification of the Substance and of the Company

**Product Name: Synthetic Coolant 3600L**

**Product Use:** Industrial water soluble fluid for metalworking applications.  
Consult Technical Data Sheet (TDS) for usage information.

**Company:** Far West Oil Company, Inc.  
139 West Mindanao Street.  
Bloomington, CA. 92316  
Phone : 1-909-873-1500

**Information / Emergency Telephone**

CHEMTREC: 1-800-424-9300  
FAR WEST OIL COMPANY, INC: 1-818-679-5080

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## 2. Hazard Identification

**Physical Hazards:** Not Classified  
**Health Hazards:** Not Classified  
**Environmental Hazards:** Not Classified  
**OSHA Defined Hazards:** Not Classified

**GHS-US Label elements Pictogram**

**Hazard Symbol:** None  
**Signal Word:** None

**Hazard Statement(s)**

This product does not meet the criteria for classification

**Precautionary Statement(s)**

**Prevention:**

P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P281 Use personal protective equipment as required.

**Response:**

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. **DO NOT** induce vomiting.

**Storage:**

P404 Store in a closed container.

**Disposal:**

P501 Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) Not Otherwise Classified (HNOC):** Persons with preexisting skin or respiratory disorders may have their conditions aggravated by overexposure to this material.

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### 3. Composition/ Information on Ingredients

**Substances:**

| <b>Chemical Name:</b> | <b>CAS Number</b> | <b>Precent by Weight</b> |
|-----------------------|-------------------|--------------------------|
| Triethanolamine       | 102-71-6          | 1 - 5                    |

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### 4. First-Aid Measures

**Eye Contact:** Avoid contact with eyes. If contact occurs, immediately flush eyes with water. If easy to do, remove contact lenses. Get medical attention.

**Skin Contact:** Wash affected area with mild soap and water. If skin irritation occurs, get medical attention.

**Inhalation:** Not expected to be a problem. However, if respiratory irritation occurs due to excessive vapor or mist exposure, get medical attention.

**Ingestion:** Do not induce vomiting. If ingested, get medical attention immediately.

**Most Important Symptoms and Effects, Both Acute and Delayed:**

**Eye:** Not expected to cause prolonged or significant irritation.

**Skin:** Not expected to cause prolonged or significant irritation.

**Inhalation:** Not expected to cause prolonged or significant irritation. Symptoms may include coughing and difficulty breathing.

**Ingestion:** Harmful if swallowed. No specific data.

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### 5. Fire Fighting Measures

**Extinguishing Media:**

**Suitable Extinguishing Media:** Foam, water fog, dry chemical, CO2.

**Unsuitable Extinguishing Media:** Straight streams of water.

**Specific Hazards Arising from the Substance or Mixture:** During fire, gases hazardous to health may be formed.

**Special Protective Equipment and Precautions for Firefighters:** Wear full protective firegear including self-containing breathing apparatus operated in the positive pressure mode with full facepiece, coats, pants, and boots.

**Fire Fighting Equipment/Instructions:** Do not enter confined fire space without proper protective equipment, including self-contained breathing apparatus. Cool containers with water spray. Move containers from fire area if you can do so without risk.

**Specific Methods:** Use standard firefighting procedures and consider the hazards of other involved materials.

**General Fire Hazards:** Mixture contains water. If mixture becomes ignited, treat as a petroleum oil fire.

**Hazardous Combustion Products:** Carbon dioxide, oxides of sulfur and nitrogen.

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## 6. Accidental Release Measures

**Personal Precautions, Protective Equipment and Emergency Procedures:** Ensure adequate ventilation. Keep unnecessary personnel away. Wear eye protection, rubber gloves, Tyvek type coveralls and rubber boots.

**Methods and Materials for Containment and Clean up:** Stop leak if you can do so without risk. Dike the spilled material, where this is possible. Use oil absorbant material such as earth or sand to soak up product and place into a container for later disposal or recovery.

**Environmental Precautions:** Avoid discharge into drains, water courses or onto the ground.

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## 7. Handling and Storage

**Precautions for Safe Handling:** Avoid fire, sparks, and flame. Avoid breathing dust, vapor, mist, or gas. Avoid contact with eyes, skin, and clothing. Do not swallow. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately. Wash hands and other exposed areas with mild soap and water after handling. Handle in accordance with good industrial hygiene and safety procedures.

**Conditions for Safe Storage, Including any Incompatibles:** Keep container tightly closed. Keep container in a cool, well-ventilated area. Keep container dry. Keep away from heat. Keep away from sources of ignition. Keep away from strong oxidizing agents.

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## 8. Exposure Controls / Personal Protection

**Occupational Exposure Limits:**

| Component       | Agency | TWA    |
|-----------------|--------|--------|
| Triethanolamine | ACGIH  | 5mg/m3 |

**Biological Limit Values:** No biological exposure limits noted for ingredient(s).

**Appropriate Engineering Controls:** Provide adequate ventilation to keep airborne concentrations of this material below the established exposure standard. Use appropriate containment to avoid environmental contamination.

**Individual Protection Measures, such as Personal Protective Equipment:**

**Eye/Face Protection:** Wear appropriate safety glasses, goggles, or full-face shield.

**Skin Protection:**

**Hand Protection:** Wear appropriate protective gloves to prevent skin exposure. Dispose of contaminated gloves after use in accordance with applicable laws.

**Other:** If necessary, wear appropriate protective clothing.

**Respiratory Protection:** If operating conditions create airborne concentrations that exceed the exposure standard for this product, the use of an approved NIOSH/OSHA respirator for organoc vapors or air supplied breathing equipment is recommended.

**Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

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## 9. Physical and Chemical Properties

### Appearance

|   |                   |
|---|-------------------|
| <b>Physical State:</b>  | Liquid            |
| <b>Form:</b>  | Water Consistency |
| <b>Color:</b>   | Blue              |
| <b>Odor:</b>  | Mild              |
| <b>Odor Threshold:</b>  | No data available |
| <b>pH:</b>  | <9                |
| <b>Melting/Freezing Point:</b>                                | >30 F             |
| <b>Boiling Point: @760 degrees mmHg:</b>                      | No data available |
| <b>Flash Point: COC degees F:</b>                             | None              |
| <b>Evaporation Rate (Ethyl Ether = 1):</b>                    | <1                |
| <b>Flammability (solid/gas):</b>                              | Not Applicable    |
| <b>Upper/Lower Limit on Flammability or Explosive Limits:</b> |                   |
| <b>Flammability Limit - Upper (%):</b>                        | No data available |
| <b>Flammability Limit - Lower (%):</b>                        | No data available |
| <b>Explosive Limit - Upper (%):</b>                           | No data available |
| <b>Explosive Limit - Lower (%):</b>                           | No data available |
| <b>Vapor Pressure: @100 degrees F mmHg:</b>                   | <0.1              |
| <b>Vapor Density (Air = 1):</b>                               | No data available |
| <b>Relative Density:</b>                                      | No data available |
| <b>Solubility(ies)</b>  |                   |
| <b>Solubility in Water:</b>                                   | Complete          |
| <b>Solubility (other):</b>                                    | No data available |
| <b>Partition Coefficient (n-octanol/water):</b>               | No data available |
| <b>Auto-Ignition Temperature:</b>                             | No data available |
| <b>Decomposition Temperature:</b>                             | No data available |
| <b>Viscosity @ 40 degrees C (104 degrees F):</b>              | Not Applicable    |
| <b>Other Information</b>                                      |                   |
| <b>Specific Gravity (Water = 1):</b>                          | 1.02 - 1.03       |
| <b>Flash Point Class:</b>                                     | Not Combustible   |
| <b>VOC (g/l):</b>   | >50               |

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## 10. Stability and Reactivity

**Reactivity:** Non-reactive.

**Chemical Stability:** Stable.

**Possibility of Hazardous Reactions:** No dangerous reaction known under normal use, storage or transport.

**Conditions to avoid:** Oxidizing Agents.

**Incompatibilities with Other Materials:** Keep away from heat sources and strong oxidizing agents.

**Hazardous decomposition products:** Normal combustion forms carbon dioxide and may produce oxides of sulfur and nitrogen. Incomplete combustion can produce carbon monoxide.

**Hazardous polymerization:** Will not occur.

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## 11. Toxicological Information

### Information on Likely Routes of Exposure

**Eye Contact:** Direct contact with eyes may cause temporary irritation.

**Skin Contact:** Direct contact with skin may cause temporary irritation.

**Inhalation:** High concentration of oil mist may cause temporary irritation.

**Ingestion:** Not a likely route of entry. No data available.

### Symptoms Related to the Physical chemical and Toxicological Characteristics:

May cause mild skin and eye irritation. Skin symptoms may include redness, edema, drying, defatting and cracking of the skin. Eye symptoms may include stinging and tearing. May cause respiratory irritation under heavy misting conditions. Respiratory symptoms may include upper respiratory irritation, coughing, and breathing difficulties. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

### Information on Toxicological Effects

#### Acute Toxicity

**Oral:** Low order of acute oral toxicity.

**Dermal:** Low order of acute dermal toxicity.

**Inhalation:** Low order of acute toxicity.

**Skin Corrosion/Irritation:** Possible mild skin irritant. Repeated or prolonged contact with skin may cause irritation.

**Serious Eye Damage/Eye Irritation:** Possible mild eye irritant. May cause redness and transient pain.

**Respiratory Sensitization:** Inhalation of oil mist or vapors at elevated temperatures may cause respiratory irritation.

**Skin Sensitization:** Not a skin sensitizer.

**Specific Target Organ Toxicity - Single Dose:** Not classified, however if material is misted or if vapors are generated from heating, exposure may cause irritation of the mucous membranes and the upper respiratory tract.

**Aspiration Hazard:** Not an aspiration hazard.

## Chronic Effects

**Germ Cell Mutagenicity:** This product and ingredients are not considered mutagenic based on available data.

**Carcinogenicity:** This product and ingredients are not considered carcinogenic based on available data from ACGIH, NTP, OSHA, and IARC lists.

**OSHA Specifically Regulated Substances (29 cfr 1910.1001-1050):** Not listed.

**Reproductive Toxicity:** This product is not expected to cause reproductive or developmental effects.

**Specific Target Organ Toxicity - Repeated Dose:** Not classified, however if material is misted or if vapors are generated from heating, exposure may cause irritation of the mucous membranes and the upper respiratory tract.

**Other Information:** None

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## 12. Ecological Information

**Ecotoxicity:** No mortality or other adverse reactions to the exposures during or after 96 h.

**Persistence and Degradability:** Direct photolysis will not contribute to a measurable degradative removal of chemical components in this category from the environment.

**Bioaccumulative Potential:** Inherently biodegradable.

**Mobility in Soil:** No Data Available.

**Other Adverse Effects:** Advise authorities if product has entered or may enter watercourses or sewer drains.

## 13. Disposal Considerations

**Disposal Instructions:** Collect and reclaim or dispose in sealed containers with licensed disposal businesses.

**Local Disposal Regulations:** Dispose in accordance with all applicable regulations.

**Hazardous Waste Code:** No EPA waste numbers are applicable for this product or this product's components.

**Waste from Residues / Unused Product:** This product is not a characteristic hazardous waste under RCRA. Check with local licensed disposal business for recycling information.

**Contaminated Packaging:** Dispose in accordance with all applicable regulations.

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## 14. Transport Information

**DOT:** Not Regulated.

**IMDG:** Not Regulated.

**IATA:** Not Regulated.

**Transport in Bulk According to Annex II of Marpol73/78 and the IBC Code:**

Not Regulated.

**Proper Shipping Description:** Compound Soap N.O.S. Class 55

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## 15. Regulatory Information

### U.S. Federal Regulations

**OSHA Classification:** 29 CFR 1910.1200 (Hazard Communication) required.

**Carcinogen Status:** This product and ingredients are not classified as a carcinogen by IARC, NTP or OSHA.

**TSCA Inventory Status:** Ingredients are on TSCA inventory list.

**CERCLA:** This product and ingredients are not classified as hazardous substance under CERCLA.

### SARA III

**302 / 304:** This product and ingredients are not listed as extremely hazardous substances in 40 CFR Part 355, and is not known to contain an extremely hazardous substance in a concentration greater than one percent by weight.

### 311 / 312 Hazard Categories:

|                          |    |
|--------------------------|----|
| Acute Health Hazard:     | No |
| Chronic Health Hazard:   | No |
| Fire Hazard:             | No |
| Pressure Release Hazard: | No |
| Reactivity Hazard:       | No |

**313:** This product is not known to contain any components in concentrations above OSHA *de minimus* levels that are listed as toxic in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA.

### Other Federal Regulations

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List:** Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):** Not regulated.

**Safe Drinking Water Act (SDWA):** Not regulated.

## US State Regulations

US California Proposition 65: No ingredient regulated by California Proposition 65 present.

## International Inventories

Canada WHMIS: No Data.

### 16. Other Information

**HMIS Ratings:** Health: 1 Flammability: 0 Reactivity: 0 Personal Protection: B

**NFPA Ratings:** Health: 1 Flammability: 0 Reactivity: 0 Special: 0

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible;  
\*Chronic health effect.

| PERSONAL PROTECTION INDEX |                 |          |                  |   |                              |          |                      |          |                      |                        |                 |  |           |
|---------------------------|-----------------|----------|------------------|---|------------------------------|----------|----------------------|----------|----------------------|------------------------|-----------------|--|-----------|
| <b>A</b>                  |                 |          | <b>G</b>         |   |                              |          |                      |          |                      |                        |                 |  |           |
| <b>B</b>                  |                 |          | <b>H</b>         |   |                              |          |                      |          |                      |                        |                 |  |           |
| <b>C</b>                  |                 |          | <b>I</b>         |   |                              |          |                      |          |                      |                        |                 |  |           |
| <b>D</b>                  |                 |          | <b>J</b>         |   |                              |          |                      |          |                      |                        |                 |  |           |
| <b>E</b>                  |                 |          | <b>K</b>         |   |                              |          |                      |          |                      |                        |                 |  |           |
| <b>F</b>                  |                 |          | <b>X</b>         | Consult your supervisor or S.O.P. for "SPECIAL" handling directions |                              |          |                      |          |                      |                        |                 |  |           |
| <b>A</b>                  |                 | <b>n</b> |                  | <b>p</b>  |                              | <b>q</b> |                      | <b>r</b> |                      | <b>s</b>               |                 |  |           |
|                           | Safety Glasses  |          | Splash Goggles   |   | Face Shield & Eye Protection |          | Gloves               |          | Boots                |                        | Synthetic Apron |  | Full Suit |
| <b>t</b>                  |                 | <b>u</b> |                  | <b>w</b>  |                              | <b>y</b> |                      | <b>z</b> |                      | Additional Information |                 |  |           |
|                           | Dust Respirator |          | Vapor Respirator |   | Dust & Vapor Respirator      |          | Full Face Respirator |          | Airline Hood or Mask |                        |                 |  |           |

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**Abbreviations:**

ACGIH: American Conference of Government Industrial Hygienists

CAS: Chemical Abstract Service

CERCLA: Comprehensive Environmental Response, Compensation, and Liability Act DOT: Department of Transportation

HMIS: Hazardous Materials Identification System

IARC: International Agency for Research on Cancer

LC: Lethal Concentration

LD: Lethal Dose

MARPOL: Marine Pollution

NFPA: National Fire Protection Association

NIOSH: National Institute for Occupational Safety and Health

NTP: National Toxicology Program

OSHA: Occupational Safety and Health Administration

PPE: Personal Protective Equipment

RCRA: Resource Conservation Recovery Act

RTK: Right to Know

SARA: Superfund Amendments and Reauthorization Act

SDS: Safety Data Sheet

STEL: Short Term Exposure Limit

TLV: Threshold Limit Value

TSCA: Toxic Substance Control Act

TWA: Time Weighted Average

VOC: Volatile Organic Compounds

WEL: Workplace Exposure Limit

**Source of Information:** Internal company data, vendor sds, government sources and other publically available sources.

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